



SINGER

Futura™

XL-400

FEATURES & BENEFITS

Embroidery

2 SNAP-ON HOOPS INCLUDED: Create beautiful embroideries in a variety of sizes: NEW Extra Large 260 mm x 160 mm and Small 100 mm x 100 mm.

MULTI-HOOP CAPABILITY TO EMBROIDER DESIGNS LARGER THAN ONE HOOP: Gives endless possibilities to embroider designs up to 480 mm x 280 mm (18 ½" x 11").

125 EMBROIDERY DESIGNS INCLUDED: A large selection of embroidery designs to get you started right away.

DESIGN FILE CAPABILITY: Automatically reads most embroidery design file formats.

BASIC EDITING OF ALL DESIGNS: Customize your embroidery on your computer screen.

- Combine multiple designs into one design file and add lettering to personalize your embroidery.
- Select custom colors for your threads. The software includes thread charts with color numbers for the most popular brands of embroidery thread.
- Rotate embroidery designs in one degree increments for perfect placement and design possibilities.
- Flip embroidery designs horizontally and/or vertically or repeat embroidery designs for even more creative possibilities.
- Resizing capability allows you to reduce or enlarge the embroidery design for use on any project.

LETTERING PROGRAM WITH 5 FONTS: Select from 5 embroidery fonts to personalize or monogram your projects. Letters can be sized, rotated and shaped with 30 lettering frames such as arc, banner, wave and more.



TRACE DESIGN: Trace the outline of the design in the embroidery hoop to accurately position the design.

3D REALISTIC VIEW AND PRINT CAPABILITIES: Stitches appear on the computer screen exactly as they will sew. Print the design to create placement templates.

CONNECTS DIRECTLY TO COMPUTER WITH USB CABLE: Quick transfer of designs, no additional hardware or cards are needed.

ADDITIONAL SOFTWARE AVAILABLE:

- **AUTOPUNCH™** Use your own images or clip art to automatically create custom embroideries.
- **AUTO CROSSSTITCH™** Easily convert images to cross-stitch designs.
- **PHOTOSTICH™** Convert your favorite photos to embroidery designs.
- **HYPERFONT™** Convert your own computer's Windows® true type fonts into custom monograms and lettering.
- **EDITING™** Customize any section of a design or its stitches.

BUILT-IN TUTORIALS: Easy "How To" Instructions built right in.

ADDITIONAL EMBROIDERY DESIGNS: Download additional embroidery designs at myembroideries.com.





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Sewing:

EXTRA LARGE SEWING SPACE: The arm length to the right of the needle is 210 mm (8 ¼") which gives more space for Quilts and other Large Projects.

30 STITCHES: For a wide variety of sewing. You will always have the perfect stitch for every project. Includes 6 Basic, 5 Stretch, 17 Decorative and 2 Buttonhole stitches.

2 FULLY AUTOMATIC, 1-STEP BUTTONHOLES: Buttonholes are quickly and easily sewn in a simple one-step process. Both columns are sewn in the same direction to lay smoothly and prevent distortion. Choose from two different styles for various sewing applications.

7mm STITCH WIDTH: Decorative stitches are wide, bold and beautiful.

PRESSOR FOOT SENSOR: Notifies with error message and buzzer when presser foot is not down.

EXCLUSIVE BUTTONHOLE UNDERPLATE: Makes it easy to create buttonholes, even on thick fabrics or uneven fabric thicknesses.

PROGRAMMABLE NEEDLE UP/DOWN: One touch sets the needle to stop up or down for easy pivoting, appliqué, accurate stitch placement and more.

ELECTRIC TWIN NEEDLE FUNCTION: Limits the stitch width when using a twin needle on decorative stitches to prevent needle breakage.

DROP FEED: A convenient lever lowers the feed teeth for free-motion embroidery and creative top stitching.



General:

SwiftSmart™ THREADING SYSTEM WITH AUTOMATIC NEEDLE THREADER: Sewing's biggest timesaver!

SEPARATE BOBBIN WINDING MOTOR: You can easily wind a bobbin while sewing or embroidering.

SPEED CONTROL: Reduce the speed for precise sewing. Easily accessible on the front of your machine.

6 StayBright™ LED LIGHTS: Fills the sewing surface with light, making it easier to view your work and eliminating eye strain.

Drop & Sew™ BOBBIN SYSTEM: Automatic bobbin thread pick up for quicker threading. The clear cover makes it easy to see the bobbin supply.

EXTRA HIGH PRESSOR FOOT LIFT: Easy to place multiple layers or bulky fabrics under the presser foot.

2 BUILT-IN SPOOL PINS: Horizontal and vertical thread delivery are handy for twin needle sewing, specialty sewing and topstitching techniques.

2 ACCESSORY TRAYS: The machine accessories are within handy reach, stored in the Removable Extension Table. Plus, another extra accessory storage in the embroidery unit for easy access while embroidering.